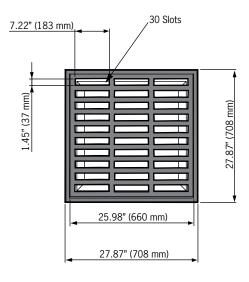
2x2 Catch Basin

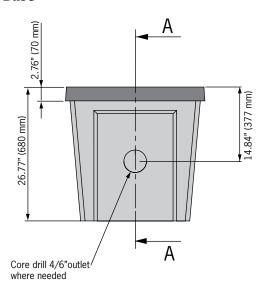


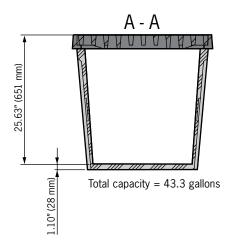
Grate



- Grate is classified as 'Heavy Duty' and meets the requirements of AASHTO M306*.
- Grate provides 47% open area 314 sq. in.
- *AASHTO M306 requires that castings bear a minimum of 40,000 pounds on a 9" x 9" area. This represents a 2.5 safety factor over the 16,000 pound requirement of H20 and HS20. This load designation is appropriate for general traffic applications. Loading criteria is 40,000 100,000 pounds.

Base







2x2 Catch Basin

Part Table

Description	Part No.	Invert Depth		Weight
		inches	mm	lbs.
2x2 Catch Basin - Polyester polymer concrete	05719	25.63	651	192.0
Grey iron frame & slot grate	05720	-	-	243.5

Part I - General

- 1.1 Related Work Work specified in other sections includes but is not limited to: Excavation and backfill, cast-in-place concrete, and mechanical equipment.
- 1.2 **System Description** 2 x 2 Catch basin manufactured from polymer concrete, complete with gray iron slotted grate.
- 1.3 Submittals Manufacturer will submit, when required, shop drawings showing schematic plan of total drainage system listing all parts being provided with exact center-line dimensions suitable for installation. Copies of the manufacturer's recommended method of installation shall be submitted for review.
- 1.4 **Project History** Manufacturer shall submit a list of installed projects, if required.
- 1.5 Warranty ACO provides a limited product warranty of one year based on installation according to manufacturer's installation instruction data.

Part II - Product

2.1 **Products** - Manufacturer shall be ACO Polymer Products, Inc.

2.2 Physical & Mechanical Characteristics

- Overall width 27.87 inches (708mm)
- Overall length 27.87 inches (708mm)
- Overall depth 26.77 inches (680mm)
- Invert depth 25.63 inches (651mm)
- Compressive strength 14,000 psi
- Flexural strength 4,000 psi
 Water absorption rate <0.1% by weight
- 2.3 Box Profile Pre-cast units shall be manufactured with drill-outs for channel and pipe connections and have a wall thickness of at least 0.75" (19mm). Units shall have horizontal cast in anchoring features on the outside wall to ensure maximum mechanical bond to the surrounding bedding material and payement surface.
- 2.4 Grates Grates are slotted gray iron. After removal of grates there shall be uninterrupted access to the catch basin to aid maintenance.

Part III - Installation

- 3.1 Excavation Identify area for install. Full concrete encasement is required, excavate area large enough to fit catch basin plus a minimum of 6" of concrete on all four sides and base. Engineering advice should be sought as ground conditions may require additional concrete support.
- 3.2 Outlet Connections Each box has several drill-outs, which when removed, allow pipe to be connected to catch basin. Drill-outs are guides & openings that can be positioned where required.
- 3.3 Connection of channels: Catch basin can be used within a channel run. Remove sidewall to suit channel profile.
- 3.4 Back Fill Haunch around catch basin & backfill with concrete of 4,000 psi minimum strength. Finish concrete to 1/8" above required grate height.
- 3.5 Install in strict accordance with manufacturer's recommendations & drawings. Details available at www. acousa.com/install_drawings_drain.htm

ACO Polymer Products, Inc.

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